

WHAT IS CLAIMED IS:

1           1.    A method of making nanoparticles of a copper/zinc (Cu/Zn) alloy comprising:  
2                mounting one or more targets in a chamber;  
3                vaporizing material from each of the one or more targets by subjecting each of the  
4   one or more targets to a beam of laser energy to form a vapor; and  
5                condensing the vapor to form the Cu/Zn alloy nanoparticles.

1           2.    The method according to claim 1, wherein the one or more targets comprises a  
2   single target comprising a Cu/Zn alloy.

1           3.    The method according to claim 2, wherein the single target comprises a Cu/Zn  
2   alloy wrapped in zinc.

1           4.    The method according to claim 2, wherein the single target is a compact  
2   comprising copper and zinc powders or a compact comprising brass and zinc powders.

1           5.    The method according to claim 1, wherein the Cu/Zn alloy nanoparticles have an  
2   average particle size of less than about 20 nm.

1           6.    The method according to claim 1, wherein the laser is a YAG-Nd laser and  
2   wherein the emission from the laser comprises the second harmonic at a wavelength of 532 nm.

1           7.    The method according to claim 1, wherein the laser energy is pulsed.

1           8.    The method according to claim 7, wherein the pulses of laser energy have a  
2   duration of about 10 nanoseconds.

1           9.    The method according to claim 7, wherein each pulse of laser energy delivers  
2 from 20 - 40 mJ of energy to the target.

1           10. The method according to claim 1, wherein the nanoparticles are formed in the  
2 presence of an electric field and wherein the nanoparticles comprise filaments, nanowires or  
3 nanotubes.

1           11. The method according to claim 10, wherein the nanoparticles have an aspect ratio  
2 greater than 1.

1           12. The method according to claim 10, wherein the electric field is applied at 30 to  
2 300 V/cm.

1           13. The method according to claim 1, wherein the vaporization and condensing are  
2 carried out in a diffusion cloud chamber.

1           14. The method according to claim 13, wherein the diffusion cloud chamber  
2 comprises an upper portion and a lower portion and wherein the upper portion is maintained  
3 at a lower temperature than the lower portion such that the nanoparticles condense in the  
upper portion.

1           15. The method according to claim 1, wherein an inert carrier gas or a reactive  
2 mixture comprising an inert carrier gas and a reactive gas is added to the chamber.

1           16. The method according to claim 15, wherein the inert carrier gas is helium or  
2 argon.

1           17. The method according to claim 15, wherein the reactive mixture comprises an  
2 inert gas and isobutene.

1           18. The method according to claim 15, wherein the reactive mixture comprises  
2 oxygen and an inert gas and wherein the nanoparticles comprise one or more oxides of  
3 copper and/or zinc.

1           19. The method according to claim 18, wherein the nanoparticles comprising one or  
2 more oxides of copper and/or zinc are CuO, ZnO, or Cu<sub>2</sub>O.

1           20. The method according to claim 1, wherein the nanoparticles comprise  
2 intermetallic compounds of copper and zinc.

1           21. The method according to claim 20, wherein the intermetallic compounds comprise  
2 Cu<sub>5</sub>Zn<sub>8</sub> and/or CuZn<sub>5</sub>.

1           22. The method according to claim 1, wherein the one or more targets comprises a  
2 first target comprising copper and a second target comprising zinc, the method further  
3 comprising steps of:

4                 splitting the beam of laser energy into a first beam and a second beam of laser  
5 energy;

6                 subjecting the first target to the first beam of laser energy to form a first vapor;  
7                 subjecting the second target to the second beam of laser energy to form a second  
8 vapor;

9                 mixing the first and second vapors; and

10                condensing the mixed vapors to form the Cu/Zn alloy nanoparticles.

1           23. The method according to claim 1, wherein the beam of laser energy is moved  
2 relative to the one or more targets.

1           24. The method according to claim 1, wherein pressure in the chamber is maintained  
2 in the range of  $10^{-3}$  to  $10^4$  torr during the vaporization step.

1           25. The method according to claim 1, further comprising maintaining a temperature  
2 gradient in the chamber during the vaporization step.

1           26. The method according to claim 1, wherein pressure in the chamber during  
2 vaporization is maintained above atmospheric pressure.

1           27. A method of making nanoparticles of copper (Cu) comprising:  
2           mounting one or more targets in a chamber, at least one of the targets comprising  
3 a first target comprising copper;  
4           vaporizing material from at least one of the one or more targets by subjecting the  
5 at least one target to a beam of laser energy to form a first vapor; and  
6           condensing the first vapor to form the Cu nanoparticles.

1           28. The method according to claim 1, further comprising steps of:  
2           optionally mixing the first vapor and a second vapor,  
3           wherein the second vapor is an inert carrier gas or a reactive mixture comprising an  
4 inert carrier gas and a reactive gas and the Cu nanoparticles comprise one or more oxides of  
5 copper.

1           29. A method of making nanoparticles of zinc (Zn) comprising:  
2           mounting one or more targets in a chamber, at least one of the targets comprising  
3 a first target comprising zinc;  
4           vaporizing material from at least one of the one or more targets by subjecting the  
5 at least one target to a beam of laser energy to form a first vapor; and  
6           condensing the first vapor to form the Zn nanoparticles.

1           30. The method according to claim 29, further comprising steps of:  
2               optionally mixing the first vapor and a second vapor,  
3               wherein the second vapor is an inert carrier gas or a reactive mixture comprising an  
4               inert carrier gas and a reactive gas and the Zn nanoparticles comprise one or more oxides of  
5               zinc.

1           31. A nanosized particle of Cu/Zn alloy having an average particle size of  $\leq 20$  nm,  
2               wherein the nanosized particle is condensed from a laser vaporized material.

1           32. The nanosized particle of claim 31, wherein the average particle size is less than  
2               about 20 nm.

1           33. The nanosized particle of claim 31, wherein the nanosized particles comprise one  
2               or more intermetallic compounds of copper and zinc.

1           34. The nanosized particle of claim 33, wherein the intermetallic compounds comprise  
2               Cu<sub>5</sub>Zn<sub>8</sub> and/or CuZn<sub>5</sub>.

1           35. A nanosized particle produced by condensation of material from a laser  
2               vaporization of first and/or second targets, wherein a first target comprises copper and a  
              second target comprises zinc.

1           36. The nanosized particles of claim 35, wherein the nanosized particles comprise one  
2               or more intermetallic compounds of copper and zinc.

1           37. The nanosized particle of claim 36, wherein the intermetallic compounds comprise  
2               Cu<sub>5</sub>Zn<sub>8</sub> and/or CuZn<sub>5</sub>.

1           38. A supported catalytic structure comprising:  
2           a catalytic structure; and  
3           a catalyst,  
4           wherein the catalyst comprises a plurality of nanoparticles of Cu, Zn or Cu/Zn formed  
5 by the process of laser vaporization with controlled condensation.